

POLYMER CLAY

FOLLOW THESE STEPS TO SHAPE & POLISH POLYMER CLAY



SETUP

Apply CUSHIONS to BACKPADS.
FELT & BUFF don't need cushions.



Apply abrasives onto BACKPADS
(with the CUSHIONS applied).



Prepare FELT DISC as shown in your
USER'S GUIDE and VIDEO



FLAT PIECES

IMPORTANT: Stay within your see-thru area of the disc. Avoid using the edge to prevent cutting grooves in the clay.



1

STEP 1 SHAPE your clay

Use **3M Microfinishing Film** 15 Mic. (Orange/Translucent)

Hold the piece FLAT against the spinning abrasive.

Speed: Medium / Low Speed

ABRASIVES USED

1

FINE 15 Mic

Item# AM-13015-6



2

STEP 2 REMOVE Scratches

Use **3M Microfinishing Film** 9 Mic. (Translucent abrasive)

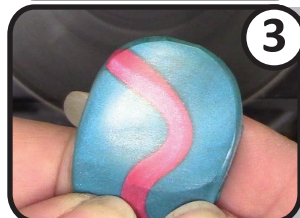
Hold the piece FLAT against the spinning abrasive.

Speed: Low Speed

2

VERY FINE 9 Mic

Item# AM-13009-3



3

STEP 3 Refine the surface - Produces a smooth satin finish

Use **JOOLOOL Felt Disc** (White See-Thru Wheel) **WITHOUT COMPOUND!**

Make FLAT contact with the Felt Disc and keep moving the piece as needed to polish all necessary areas.

SPEED: Low Speed **HINT:** Higher speeds remove material!

The speed determines the amount of material that is polished off.

3

FELT DISC

Item# B-301



4

STEP 4 BUFF your clay

Use **JOOLOOL Buffing Wheel** (White Fluffy Wheel)

Hold the piece against the edge of the spinning Buff.

Speed: Start with Med/High Speed, Finish with Slow Speed.

DO NOT USE COMPOUND!

4

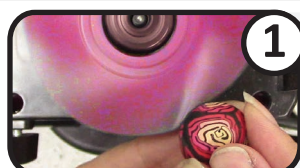
BUFFING WHEEL

Item# B-9335



FOLLOW STEPS FROM TOP TO BOTTOM

ROUNDED AND DETAILED PIECES



1

STEP 1 SAND your clay

Use **3M Radial Brushes** (Pumice - Pink)

Hold the piece against the edge of the spinning brush.

Speed: VERY LOW; use VERY LIGHT PRESSURE

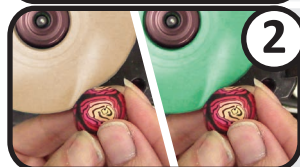
NOTE: Higher speeds and excessive pressure will remove material!

ABRASIVES USED

1

Pumice (pink)

Item# R-343-PUM



2

STEP 2 PRE-POLISH (OPTIONAL) - DO NOT USE COMPOUND!

Use **3M Radial Brushes** (6 & 1 Micron - Peach and Green)

Hold the piece against the edge of the spinning brush.

Speed: VERY LOW; use VERY LIGHT PRESSURE

NOTE: Higher speeds and excessive pressure will remove

2a

6 Micron

Item# R-342-6



2b

1 Micron

Item# R-341-1



3

STEP 3 PRE-POLISH your clay - DO NOT USE COMPOUND!

Use **JOOLOOL Felt Disc** (White See-Thru Wheel)

Make FLAT contact with the Felt Disc and keep moving the piece as needed to polish all necessary areas.

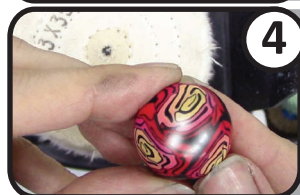
Speed: VERY LOW; use VERY LIGHT PRESSURE, DO NOT PRESS HARD

NOTE: Higher speeds and excessive pressure will remove material!

3

FELT DISC

Item# B-301



4

STEP 4 BUFF your clay - DO NOT USE COMPOUND!

Use **JOOLOOL Buffing Wheel** (White Fluffy Wheel)

Hold the piece against the edge of the spinning Buff.

Speed: Start with Med/High Speed, Finish w/ Slow Speed

Use VERY LIGHT PRESSURE, the longer you buff, the higher the polish

4

BUFFING WHEEL

Item# B-9335



FOLLOW STEPS FROM TOP TO BOTTOM