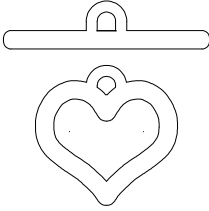
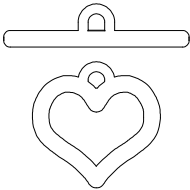


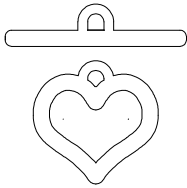
*Print for  
to scale sizing*



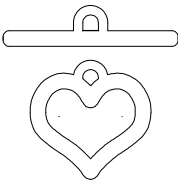
*Wet Clay Size*



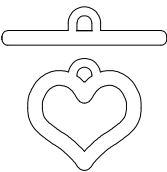
*10% Shrinkage*



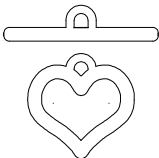
*12% Shrinkage*



*15% Shrinkage*



*20% Shrinkage*



*25% Shrinkage*